

Work Order ID 115566

115566

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Item ID: D2365 Accept *N19000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Wearplate Pip Pin
 Start Date: 4/04/14 Start Qty: 30.00 *30* Cust Item ID:
 Required Date: 4/04/14 Req'd Qty: 30.00 *30* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2365	Rev C

105 0.00
 105
 Purchasing Memo 0.00
 Purchasing ISSUE PO 24574
 CUT PER DRWG D2365 REV.C

CL 14/06/12 30

115 Receive & Inspect for Damage & Mat'l Certs 0.00
 115
 Packaging Memo 0.00
 Packaging

P-17/17/11 (30)

125 QC6- Inspect dimensions to drawing 0.00
 125
 QC Memo 0.00
 Quality Control

(29) DAS 9 9-89 38 9-89 14-9-2

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Item ID: D2365 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Wearplate Pip Pin
 Start Date: 4/04/14 Start Qty: 30.00 *30* Cust Item ID:
 Required Date: 4/04/14 Req'd Qty: 30.00 *30* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Chemical Conversion Coat.per QSI005 4.1	0.00							
130									
HandFinish	Memo	0.00				29	76	4-9-3	
Hand Finishing									
140	QC7-Inspect Chemical Conversion Coat	0.00							
140									
QC	Memo	0.00				29	Q	QD	14/09/03
Quality Control									
150	Small Fab	0.00							
150									
Small Fab	Memo	0.00				29x			14/09/04
Small Fab	Install Insert as per Dwg D2365								

DAS
36
9-89
9-89

Picklist Print

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Parent Item: D2365

D2365

Parent Item Name: Wearplate Pip Pin

Start Date: 4/04/14

Required Date: 4/04/14

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev A Removed from 9 Digit 05-12-05 JLM
(IPP Rev:B Now On Waterjet 08-04-04 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
FF-832-EF		Purchased	No			100	Each	0.0000	2	60			DAS
PEM Insert									**			14/09/04	36
M6061T6S.063		Purchased	No			150	sf	503.0880	0.0047	1			9-89
M6061T6S 063									**			02/14/06/27	
6061-T6 .063 Sheet													

Location

Loc Qty

Loc Code

MAT021

503.088

M124446

3.7

M126075

4.5

M127006

9

M127420

117.12

M128054

84.768

M128941

284

M129637

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T.P.I. INDUSTRIES INC.

148 GOODFELLOW
DELSON, QUÉBEC J5B 1V4
CANADA
Tel: (450) 633-0484
Fax: (450) 633-0879

Packing Slip

Packing Slip No.: 6192
Date: 2014-07-10
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Sold to:	Ship to:
Dart Aerospace Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada	Dart Aerospace Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada
Order No.: 24574	Sold By: JONATHAN LESSARD
Shipped By:	Ship Date: 2014-07-10
Tracking No.:	

Item No.	Unit	Description	Quantity
646.3711	Chaque	646.3711 clip	40
646.3712	Chaque	646.3712 clip	20
646.3712	Chaque	646.3712 clip	40
646.3713	Chaque	646.3713 gusset	40
646.3714	Chaque	646.3714 gusset	40
646.3717	Chaque	646.3717 doubler	30
646.3719	Chaque	646.3719 doubler	20
646.3719	Chaque	646.3719 doubler	40
d2365	Chaque	d2365 wearplate pin	30
d3283-1	Chaque	d3283-1 doubler	40
d3208-3	Chaque	d3208-3 pedal mount angle	20
d3290-1	Chaque	d3290-1 frame	30
d3302-1	Chaque	d3302-1 doubler	10
d3302-3	Chaque	d3302-3 doubler	10
d3363-1	Chaque	d3363-1 console	16
d4072-3	Chaque	d4072-3 airframe hinge backing plate	40
d4073-3	Chaque	d4073-3 door hinge backing plate	50
d4074-5	Chaque	d4074-5 backing plate	40
d4610-5	Chaque	d4610-5 shim	20

Comment: Net / 30 from date of invoice 2% svc. chg. on invoices over 30 days